

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 4/3/2024 Version: 1.0

### **SECTION 1: Identification**

### 1.1. Identification

Product form : Mixture

Trade name : LIQ-702 Coolant Fluid

### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : General industrial heat transfer medium and refrigerant

Restrictions on use : The use for purposes other than the recommended use is prohibited

### 1.3. Supplier

Manufacturer: Koolance Korea

Koolance Bld, 40, Deokcheon-ro 34, Manan-gu, Anyang-si, Gyeonggi-do, South Korea 14088

Importer: Koolance USA

2840 W Valley Hwy N, Ste 101 Auburn, WA 98001 T (U.S.) +01 253-249-7669 - F (U.S.) +01 253-249-7453

http://www.koolance.com

### 1.4. Emergency telephone number

No additional information available

### **SECTION 2: Hazard(s) identification**

### 2.1. Classification of the substance or mixture

### **GHS US classification**

Serious eye damage/eye irritation, Category 2

Full text of H-statements: see section 16

H319

Causes serious eye irritation.

### 2.2. GHS Label elements, including precautionary statements

### **GHS US labelling**

Hazard pictograms (GHS US)



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H319 - Causes serious eye irritation.

Precautionary statements (GHS US) : P264 - Wash hands, forearms and face thoroughly after handling.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P337+P313 - If eye irritation persists: Get medical advice/attention.

### 2.3. Other hazards which do not result in classification

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

No additional information available

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### **SECTION 3: Composition/information on ingredients**

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Water	CAS-No.: 7732-18-5	70 – 75	Not classified
Propylene Glycol	CAS-No.: 57-55-6	25 – 30	Not classified
Potassium Phosphate Dibasic	CAS-No.: 7758-11-4	≤ 1	Acute Tox. 4 (Oral), H302 Acute Tox. 3 (Inhalation:dust,mist), H331
Sodium Molybdate	CAS-No.: 7631-95-0	≤ 1	Acute Tox. 4 (Inhalation:dust,mist), H332
Meta-toluic Acid	CAS-No.: 99-04-7	≤ 1	Eye Dam. 1, H318 Aquatic Acute 2, H401 Aquatic Chronic 2, H411

Full text of hazard classes and H-statements: see section 16

### **SECTION 4: First-aid measures**

### 4.1. Description of first aid measures

First-aid measures general : If you feel unwell, seek medical advice.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Wash skin with plenty of water.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : Although no appropriate human or animal health effects data are known to exist, this material is

expected to be an inhalation hazard.

Symptoms/effects after skin contact : None under normal conditions.

Symptoms/effects after eye contact : Eye irritation.

Symptoms/effects after ingestion : None under normal conditions

### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

### **SECTION 5: Fire-fighting measures**

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

Unsuitable extinguishing media : Do not use a heavy water stream.

### 5.2. Specific hazards arising from the chemical

Fire hazard : No fire hazard.

Explosion hazard : No direct explosion hazard. Hazardous decomposition products in case of fire : Toxic fumes may be released.

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### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper

protective equipment, including respiratory protection.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing

apparatus. Complete protective clothing.

### **SECTION 6: Accidental release measures**

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb

spillage to prevent material damage.

6.1.1. For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer

to section 8: "Exposure controls/personal protection".

Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

For containment : Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent

migration and entry into sewers or streams. Stop leak without risks if possible.

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

### **SECTION 7: Handling and storage**

### 7.1. Precautions for safe handling

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal

protective equipment.

Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the

product.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.

Storage conditions : Keep cool. Protect from sunlight.

Packaging materials : Store always product in container of same material as original container.

### **SECTION 8: Exposure controls/personal protection**

### 8.1. Control parameters

No additional information available

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### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

### 8.3. Individual protection measures/Personal protective equipment

### Personal protective equipment:

Wear recommended personal protective equipment.

### Hand protection:

Protective gloves

### Eye protection:

Safety glasses

### Skin and body protection:

Wear suitable protective clothing

### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

### Personal protective equipment symbol(s):







### **SECTION 9: Physical and chemical properties**

### 9.1. Information on basic physical and chemical properties

Physical state : Liquid

Colour : No data available
Odour : No data available
Odour threshold : No data available

pH :  $7.5 - 8.5 @ 20^{\circ}$ C; Sample H2O = 1:5 (V/V)

Melting point : Not applicable Freezing point :  $-15^{\circ}$ C,  $5^{\circ}$ F Boiling point :  $> 98^{\circ}$ C

Flash point : 118 °C (Cleveland open cup). No flash occurred under 93 °C (Tag closed cup)

Relative evaporation rate (butylacetate=1) : No data available Flammability (solid, gas) : Not applicable. Vapour pressure : No data available Vapour pressure at 50°C : No data available

Specific Gravity at 20°C : 1.03

Solubility : Soluble at 20°C.

Partition coefficient n-octanol/water (Log Pow) : No data available

Auto-ignition temperature

Auto-ignition temperature

Decomposition temperature

Viscosity, kinematic

Viscosity, dynamic

Explosive limits

Explosive properties

No data available

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Oxidising properties : No data available

examining properties	
Propylene Glycol (57-55-6)	
Boiling point	187.6 °C
Flash point	104 °C (Closed cup, 1000 hPa, EU Method A.9: Flash-Point, Source: ECHA)
Auto-ignition temperature	400 °C (1000 - 1001 hPa, EU Method A.15: Auto-ignition Temperature (liquids and gases), T2, Source: ECHA)
Vapour pressure	0.2 hPa (25 °C, EU Method A.4: Vapour Pressure, Source: ECHA)
Vapour pressure at 50°C	1.8 hPa (Antoine equation)
Particle size	Not applicable (liquid)

Potassium Phosphate Dibasic (7758-11-4)	
Flash point	Not applicable (solid)
Auto-ignition temperature	Not applicable
Vapour pressure	Not applicable
Particle size	No data available in the literature

Sodium Molybdate (7631-95-0)	
Flash point	Not applicable (solid)

Meta-toluic Acid (99-04-7)	
Boiling point	264 °C (Source: ECHA)
Flash point	159 °C @ 1 atm (Source: ECHA)
Auto-ignition temperature	500 °C (T1)
Vapour pressure	0.019 Pa @ 25 °C (Source: ECHA)

### 9.2. Other information

No additional information available

## **SECTION 10: Stability and reactivity**

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

## 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

No additional information available

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## 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information		
11.1. Information on toxicological effects		
Acute toxicity (dermal) :	Not classified Not classified Not classified	
Propylene Glycol (57-55-6)		
LD50 oral rat	22000 mg/kg bodyweight (Rat, Male / female, Experimental value, Oral, Source: ECHA)	
LD50 dermal rabbit	> 2000 mg/kg bodyweight (24 h, Rabbit, Experimental value, Dermal, 14 day(s), Source: ECHA)	
LC50 Inhalation - Rat	> 44.9 mg/l/4h (Source: ECHA)	
Potassium Phosphate Dibasic (7758-11-4)		
LD50 oral rat	> 2000 mg/kg bodyweight (Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method), Source: ECHA)	
LD50 oral	1700 mg/kg	
LD50 dermal rat	> 2000 mg/kg bodyweight (Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Source: ECHA)	
LD50 dermal	> 2500 mg/kg	
LC50 Inhalation - Rat	> 0.83 mg/l/4h (Guideline: EPA OPP 81-3 (Acute inhalation toxicity), Source: ECHA)	
Sodium Molybdate (7631-95-0)		
LD50 oral rat	4000 mg/kg	
LD50 dermal rat	2689 mg/kg bodyweight (Source: ECHA)	
LD50 dermal rabbit	> 2000 mg/kg (Guideline: OECD Guideline 402 (Acute Dermal), Source: ECHA)	
LC50 Inhalation - Rat	> 2.1 mg/l/4h	
LC50 Inhalation - Rat (Dust/Mist)	> 5.05 mg/l/4h (Source: ECHA)	
ATE US (dermal)	2689 mg/kg bodyweight	
Meta-toluic Acid (99-04-7)		
LD50 oral rat	> 2000 mg/kg bodyweight (Guideline: OECD Guideline 401 (Acute Oral Toxicity), Source: ECHA)	
Skin corrosion/irritation :	Not classified	
	pH: 7.5 – 8.5 @ 20℃; Sample H2O = 1:5 (V/V)	
Propylene Glycol (57-55-6)		
Skin corrosion or irritation	Not irritating to rabbits on cutaneous application (Guideline: OECD Guideline 404, Source: ECHA)	
Sodium Molybdate (7631-95-0)		
Skin corrosion or irritation	Not irritating to rabbits on cutaneous application (Guideline: OECD Guideline 404, Source: ECHA)	

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Meta-toluic Acid (99-04-7)	
Skin corrosion or irritation	Not irritating to rabbits on cutaneous application (Guideline: OECD Guideline 404, Source: ECHA)
Serious eye damage/irritation	: Causes serious eye irritation.
	pH: 7.5 − 8.5 @ 20°C; Sample H2O = 1:5 (V/V)
Sodium Molybdate (7631-95-0)	
Serious eye damage or eye irritation	Not irritating to rabbits on ocular application (Guideline: OECD Guideline 405, Source: ECHA)
Meta-toluic Acid (99-04-7)	
Serious eye damage or eye irritation	According to the bovine corneal opacity and permeability assay, since the IVIS was > 55 (IVIS score: 58.66), the test item m-toluic acid can be considered as requiring classification for eye irritation or serious eye damage. (Guideline: OECD Guideline 437, Source: ECHA)
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Propylene Glycol (57-55-6)	
In vivo	Chromosomal abnormality test using mammalian bone marrow cells: Negative (rat, male)
In vitro	Bacterial reverse mutation test: Negative (TA92, TA94, TA98, TA100, TA1535, and TA1537, with metabolic activation system)
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Sodium Molybdate (7631-95-0)	
LOAEL (animal/male, F0/P)	100 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
NOAEL (animal/male, F0/P)	42.5 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Propylene Glycol (57-55-6)	
NOAEL (subchronic, oral, animal/male, 90 days)	443 mg/kg bodyweight (Animal: cat, Animal sex: male, Source: ECHA)
Potassium Phosphate Dibasic (7758-11-4)	
NOAEL (oral, rat, 90 days)	1000 mg/kg bodyweight (Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test), Source: ECHA)
Aspiration hazard	: Not classified
/iscosity, kinematic	: 2.3 mm²/s @ 20°C
Symptoms/effects after inhalation	<ul> <li>Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.</li> <li>None under normal conditions.</li> </ul>
Symptoms/effects after skin contact Symptoms/effects after eye contact	: None under normal conditions. : Eye irritation.
Symptoms/effects after ingestion	: None under normal conditions.

## **SECTION 12: Ecological information**

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

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LIQ-702 Coolant Fluid		
LC50 - Fish [1]	8700 ml/l (Test organisms (species): Pimephales promelas)	
EC50 - Crustacea [1]	7921 mg/l (Test organisms (species): Daphnia magna)	
EC50 72h - Algae [mg/l]	1634 mg/l (Test organisms (species): Selenastrum capricornutu)	
Propylene Glycol (57-55-6)		
LC50 - Fish [1]	40613 mg/l (96 h, Oncorhynchus mykiss, Static system, Fresh water, Experimental value)	
EC50 - Crustacea [1]	18340 mg/l (Test organisms (species): Ceriodaphnia dubia (EPA 600/4-90/0-27, statistic test, fresh water))	
LC50 - Fish [2]	51400 mg/l (Test organisms (species): Pimephales promelas, Source: ECHA)	
EC50 72h - Algae [1]	24200 mg/l (Test organisms (species): Raphidocelis subcapitata, Source: ECHA)	
EC50 72h - Algae [2]	19300 mg/l (Test organisms (species): Skeletonema costatum, Source: ECHA)	
EC50 96h - Algae [1]	19000 mg/l (Test organisms (species): Raphidocelis subcapitata, Source: ECHA)	
EC50 96h - Algae [2]	19100 mg/l (Test organisms (species): Skeletonema costatum, Source: ECHA)	
ErC50 algae	24200 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)	
NOEC chronic crustacea	1000 mg/l	
NOEC chronic algae	1000 mg/l	
Potassium Phosphate Dibasic (7758-11-4)		
LC50 - Fish [1]	> 100 mg/l (Test organisms (species): Oncorhynchus mykiss, Source: ECHA)	
EC50 - Crustacea [1]	> 100 mg/l (Test organisms (species): Daphnia magna, Source: ECHA)	
EC50 72h - Algae [1]	> 100 mg/l (Test organisms (species): Desmodesmus subspicatus, Source: ECHA)	
ErC50 algae	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Read-across, Nominal concentration)	
Sodium Molybdate (7631-95-0)		
LC50 - Fish [1]	644.2 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Pimephales promelas, Semi-static system, Fresh water, Experimental value)	
EC50 72h - Algae [mg/l]	356.9 mg/l (ISO 10253, Phaeodactylum, Static system, Salt water, Weight of evidence, Growth rate)	
Meta-toluic Acid (99-04-7)		
LC50 - Fish [1]	82 mg/l (Test organisms (species): Oryzias latipes, Source: ECHA)	
EC50 - Crustacea [1]	75 mg/l (Test organisms (species): Daphnia magna, Source: ECHA)	
EC50 72h - Algae [1]	18 mg/l (Test organisms (species): Raphidocelis subcapitata, Source: ECHA)	
EC50 72h - Algae [2]	10 mg/l (Test organisms (species): Raphidocelis subcapitata, Source: ECHA)	
LOEC (chronic)	22 mg/l (21 days, Test organisms (species): Daphnia magna, Source: ECHA)	

## 12.2. Persistence and degradability

LIQ-702 Coolant Fluid	
Persistence and degradability	Not rapidly degradable

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Water (7732-18-5)		
Persistence and degradability	Not rapidly degradable	
Propylene Glycol (57-55-6)		
Persistence and degradability	Biodegradable in the soil. Readily biodegradable in water	
Biochemical oxygen demand (BOD)	0.96 – 1.08 g O <sub>2</sub> /g substance	
Chemical oxygen demand (COD)	1.63 g O <sub>2</sub> /g substance	
ThOD	1.69 g O <sub>2</sub> /g substance	
Potassium Phosphate Dibasic (7758-11-4)		
Persistence and degradability	Biodegradability: not applicable	
Chemical oxygen demand (COD)	Not applicable (inorganic)	
ThOD	Not applicable (inorganic)	
Sodium Molybdate (7631-95-0)		
Persistence and degradability	Biodegradability: not applicable	
Chemical oxygen demand (COD)	Not applicable	
ThOD	Not applicable	
BOD (% of ThOD)	Not applicable	
Meta-toluic Acid (99-04-7)		
Persistence and degradability	Product has only a limited biodegradability in soil and water.	
12.3. Bioaccumulative potential		
Propylene Glycol (57-55-6)		

Propylene Glycol (57-55-6)		
BCF - Fish [1]	0.09 mg/l	
Partition coefficient n-octanol/water (Log Pow)	0.085 (Source: ECHA)	
Bioaccumulative potential	No bioaccumulative.	
Potassium Phosphate Dibasic (7758-11-4)		
Bioaccumulative potential	No bioaccumulative.	
Sodium Molybdate (7631-95-0)		
BCF - Fish [1]	4.9 l/kg (28 day(s), Oncorhynchus tshawytscha, Fresh water, Weight of evidence)	
BCF - Other aquatic organisms [1]	164.3 (Mollusca, Fresh water, Weight of evidence)	
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).	
Meta-toluic Acid (99-04-7)		
BCF - Fish [1]	3.162 mg/l (21 days, Test organisms (species): Daphnia magna)	
Partition coefficient n-octanol/water (Log Pow)	2.37 (Source: SIDS)	
Partition coefficient n-octanol/water (Log Kow)	2.37	
Bioaccumulative potential	Not expected to bioaccumulate due to the low log Kow (log Kow < 4).	

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### 12.4. Mobility in soil

Propylene Glycol (57-55-6)		
Surface tension	71.6 mN/m (21.5 °C, 1.01 g/l, EU Method A.5: Surface tension)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	0.46 (Calculated value)	
Ecology - soil	Expected to be highly mobile in soil.	
Potassium Phosphate Dibasic (7758-11-4)		
Surface tension	No data available in the literature	
Ecology - soil	No (test)data on mobility of the substance available.	
Meta-toluic Acid (99-04-7)		
Mobility in soil	29.28 (Source: EPISUITE)	
Ecology - soil	No (test)data on mobility of the substance available.	

### 12.5. Other adverse effects

No additional information available

### **SECTION 13: Disposal considerations**

### 13.1. Disposal methods

Regional waste regulation : Disposal must be done according to official regulations.

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Sewage disposal recommendations : Disposal must be done according to official regulations. Product/Packaging disposal recommendations : Disposal must be done according to official regulations.

Additional information : Do not re-use empty containers.

### **SECTION 14: Transport information**

In accordance with DOT / IMDG / IATA

### **14.1. UN number**

Not regulated for transport

### 14.2. UN proper shipping name

Proper Shipping Name (DOT) : Not regulated Proper Shipping Name (IMDG) : Not regulated Proper Shipping Name (IATA) : Not regulated

### 14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : Not regulated

IMDG

Transport hazard class(es) (IMDG) : Not regulated

IATA

Transport hazard class(es) (IATA) : Not regulated

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### 14.4. Packing group

Packing group (DOT) : Not regulated Packing group (IMDG) : Not regulated Packing group (IATA) : Not regulated

### 14.5. Environmental hazards

Other information : No supplementary information available.

### 14.6. Special precautions for user

### **DOT**

Not regulated

### **IMDG**

Not regulated

### **IATA**

Not regulated

### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

### **SECTION 15: Regulatory information**

### 15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
Water	7732-18-5	Present	Active	
Propylene Glycol	57-55-6	Present	Active	
Potassium Phosphate Dibasic	7758-11-4	Present	Active	
Sodium Molybdate	7631-95-0	Present	Active	
Meta-toluic Acid	99-04-7	Present	Active	

### 15.2. International regulations

### CANADA

### Water (7732-18-5)

Listed on the Canadian DSL (Domestic Substances List)

### Propylene Glycol (57-55-6)

Listed on the Canadian DSL (Domestic Substances List)

### Potassium Phosphate Dibasic (7758-11-4)

Listed on the Canadian DSL (Domestic Substances List)

### Sodium Molybdate (7631-95-0)

Listed on the Canadian DSL (Domestic Substances List)

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### Meta-toluic Acid (99-04-7)

Listed on the Canadian DSL (Domestic Substances List)

### **EU-Regulations**

No additional information available

### **National regulations**

### Water (7732-18-5)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

### Propylene Glycol (57-55-6)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

### Potassium Phosphate Dibasic (7758-11-4)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

### Sodium Molybdate (7631-95-0)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

### 15.3. US State regulations

No additional information available

## **SECTION 16: Other information**

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Full text of H-statements	
H302	Harmful if swallowed.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H401	Toxic to aquatic life
H411	Toxic to aquatic life with long lasting effects.

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.